



# DRIVE Marine Services

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## PURBOND TIPS

### ***A FEW TIPS FOR OBTAINING THE BEST RESULTS WITH PURBOND:***

- ✓ Wear gloves or you will have black marks on your hands for a couple of days until it wears out. It will not come off with Acetone, will come off with soapy water while still wet.
- ✓ Wear multiple pairs of disposable gloves; if they get PURBOND on them, peel them off and keep working.
- ✓ Wipe surfaces being glued with a damp cloth (water) and you will get a stronger joint. PURBOND is moisture cure.
- ✓ Clamp joints or they will open up as the PURBOND foams.
- ✓ Be conservative when applying as PURBOND goes a long way. 250ml per square Metre.
- ✓ Only apply PURBOND to one surface.
- ✓ Spread PURBOND over the whole surface.
- ✓ A plastic scraper works well as PURBOND does not stick to Poly plastics.
- ✓ If too much is used and PURBOND oozes out of joints as it cures, DO NOT scrap off while curing, it will make it harder to clean up.
- ✓ Leave until dry and it cleans off easily with a knife, chisel, plane or sanding.
- ✓ Put cardboard or plastic on the floor so any excess will not stick, if it drips off.
- ✓ Freshly cut or sanded surfaces (less than six hours since cutting or sanding) result in the best joints. Even oily timbers such as Teak and Huon Pine.
- ✓ Clean Fibreglass Reinforced Plastics and metal with Detergent / Degreaser and wash off with water before glueing.
- ✓ Roughen Fibreglass Reinforced Plastics and metal with coarse (40-80 grit) sand paper to obtain best results.
- ✓ PURBOND will not bond polyethylene, polypropylene, teflon, nylon or mylar.
- ✓ PURBOND bonds to other plastics, but may only have limited strength. Do a test piece to determine suitability.
- ✓ PURBOND is compatible with styrene foams.
- ✓ Throw PVA / Aquadere away.

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*For a Comprehensive Range of **Boat Building** requirements including*

**Bote Cote** Epoxies, Fillers, **Pour-on-Gloss** Decoupage Coating, **COP-R-BOTE** Epoxy Antifouling, **AQUACOTE** Polyurethane Coatings, **PURBOND** Waterproof Single Pack Glue, **TREDGRIP** Rubberised non-slip Paint, Glass & Carbon **Reinforcing Fabrics**, **FERONITE** Rust converter and Primer, Marine, Proof & Aircraft **Plywoods**, **NIDAPLAST** Composites, **S/S & Bronze** Fasteners

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